



OCEAN HATCH

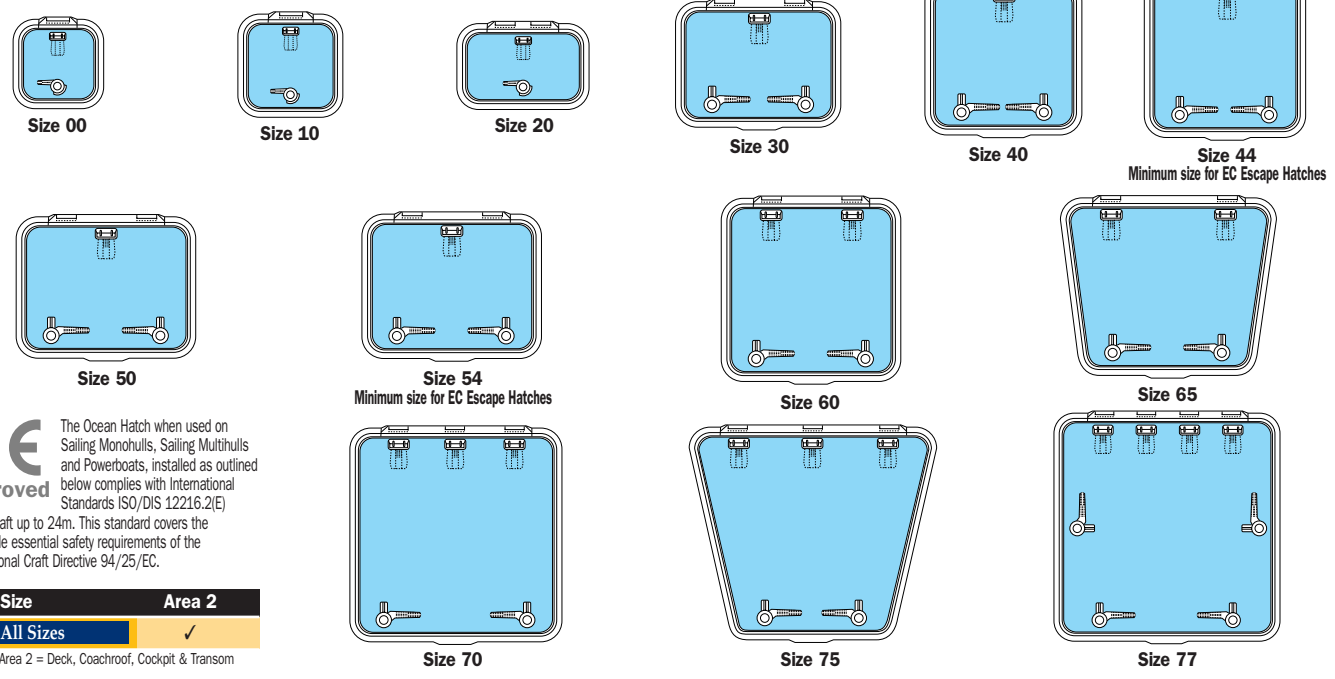
Lewmar's heavy duty sail boat hatch is designed for the offshore sailor and combines strength, reliability and safety with a well styled product.



The "Sabre 452" is fitted with Lewmar Ocean hatches.

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Ocean Hatch Sizes



CE Approved The Ocean Hatch when used on Sailing Monohulls, Sailing Multihulls and Powerboats, installed as outlined below complies with International Standards ISO/DIS 12216.2(E) Small Craft up to 24m. This standard covers the applicable essential safety requirements of the Recreational Craft Directive 94/25/EC.

Size	Area 2
All Sizes	✓

Note: Area 2 = Deck, Coachroof, Cockpit & Transom

Ocean Hatch Specifications

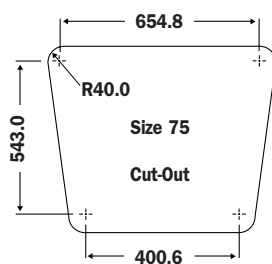
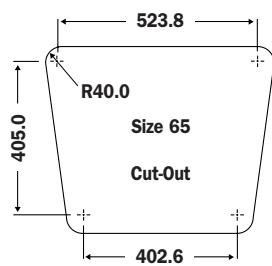
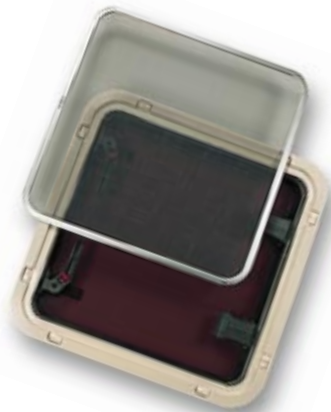
Part Number	Size	Lower Frame	Acrylic	Overall Size				Cut-Out Size Dimensions change if Trimkits are used.			Hatch Wght kg	Acrylic Window Thickness mm/in		
				X Lgth mm/in	Y Wtdh mm/in	Z Hght mm/in	R Rad mm/in	HX Hinge Lgth mm/in	HY Hinge Wtdh mm/in	X1 Cut-Out Lgth mm/in			Y1 Cut-Out Wtdh mm/in	R1 Cut-Out Rad mm/in
★ 39600050 ★ 39600070	00	Flat Base 25mm/1in Flange	Smk Grey Smk Grey	275/10 3/8	275/10 3/8	39.5/1 1/2	69/2 1/8	5/ 3/8	109/4 3/8	201/7 15/8 206/8 3/8	201/7 15/8 206/8 3/8	34/1 3/8 36.5/1 1/8	1.60/3.52	10/ 3/8
39610050 39610070	10	Flat Base 25mm/1in Flange	Smk Grey	324/12 3/4	324/12 3/4	39.5/1 1/2	75/2 15/8	5/ 3/8	138/5 3/8	255/10 3/8 260/10 3/8	255/10 3/8 260/10 3/8	40/1 3/8 42.5/1 1/8	2.26/5.77	10/ 3/8
39620050 39620070	20	Flat Base 25mm/1in Flange	Smk Grey	266/10 1/2	411/16 3/8	39.5/1 1/2	69/2 1/8	5/ 3/8	225/8 3/8	197/7 3/8 202/7 15/8	342/13 3/8 347/13 3/8	34/1 3/8 36.5/1 1/8	2.74/6.04	10/ 3/8
39630050 39630070	30	Flat Base 25mm/1in Flange	Smk Grey	391/15 3/8	521/20 1/2	39.5/1 1/2	75/2 15/8	5/ 3/8	335/13 3/8	322/12 1/8 327/12 3/8	452/17 3/8 457/18	40/1 3/8 42.5/1 1/8	4.5/9.9	10/ 3/8
39640050 39640070	40	Flat Base 25mm/1in Flange	Smk Grey	485/19 3/8	485/19 3/8	39.5/1 1/2	75/2 15/8	5/ 3/8	299/11 3/8	416/16 3/8 421/16 3/8	416/16 3/8 421/16 3/8	40/1 3/8 42.5/1 1/8	4.76/10.5	10/ 3/8
39644050 39644070	44	Flat Base 25mm/1in Flange	Smk Grey	509/20 3/8	509/20 3/8	43/1 1/8	76/3	4/ 3/8	302/11 3/8	437/17 3/8 442/17 3/8	437/17 3/8 442/17 3/8	40/1 3/8 42.5/1 1/8	5.0/11.0	12/ 1/2
39650050 39650070	50	Flat Base 25mm/1in Flange	Smk Grey	444/17 1/2	574/22 3/8	43/1 1/8	76/3	4/ 3/8	367/14 3/8	372/14 3/8 377/14 3/8	502/19 3/8 507/19 3/8	40/1 3/8 42.5/1 1/8	7.3/16.1	12/ 1/2
39654050 39654070	54	Flat Base 25mm/1in Flange	Smk Grey	459/18 3/8	574/22 3/8	43/1 1/8	76/3	4/ 3/8	367/14 3/8	387/15 3/8 392/15 3/8	502/19 3/8 507/19 3/8	40/1 3/8 42.5/1 1/8	7.6/16.7	12/ 1/2
39660050 39660070	60	Flat Base 25mm/1in Flange	Smk Grey	574/22 3/8	574/22 3/8	43/1 1/8	76/3	4/ 3/8	367/14 3/8	502/19 3/8 507/19 3/8	502/19 3/8 507/19 3/8	40/1 3/8 42.5/1 1/8	8.0/17.6	12/ 1/2
★ 39665050 ★ 39665070	65	Flat Base 25mm/1in Flange	Smk Grey	558/21 5/8	677/26 3/8 Max 554/21 3/8 Min	43/1 1/8	76/3	4/ 3/8	469/18 3/8	See Drawing Below add 5mm (3/8") X1 & Y1 & 2.5mm (1/8") to R1			8.0/17.6	12/ 1/2
39670050 39670070	70	Flat Base 25mm/1in Flange	Smk Grey	694/27 3/8	694/27 3/8	43/1 1/8	76/3	4/ 3/8	487/19 3/8	622/24 1/2 627/24 1/2	622/24 1/2 627/24 1/2	40/1 3/8 42.5/1 1/8	10.8/23.8	12/ 1/2
★ 39675050 ★ 39675070	75	Flat Base 25mm/1in Flange	Smk Grey	694/27 3/8	807/31 3/8 Max 549/21 3/8 Min	43/1 1/8	76/3	4/ 3/8	609/24	See Drawing Below add 5mm (3/8") X1 & Y1 & 2.5mm (1/8") to R1			10.6/23.3	12/ 1/2
★ 39677050 ★ 39677070	77	Flat Base 25mm/1in Flange	Smk Grey	767/30 3/8	767/30 3/8	43/1 1/8	76/3	4/ 3/8	548/21 3/8	694/27 3/8 699/27 1/2	694/27 3/8 699/27 1/2	40/1 3/8 42.5/1 1/8	13.2/29.04	12/ 1/2

● Ocean hatches should be fitted to a flat surface with a maximum tolerance ± 1mm.
Part No's marked with a ★ are made to order.

● Fastening size at hinge section use (M6) (3/16").
● Fastening size for lower frame use 5mm CSK screw No. 10 UNC 2 BA.
● Backing plate part No. 360061909 (M6) or 360062909 (3/16") - not used on Ocean size 6 hatch.

Flyscreens & Trimkits

- UV resistant flyscreen prevents mosquitoes entering yachts interior.
- ABS plastic trims in Ivory or White and new alloy trim kits in Silver or White.
- Push in flyscreens fit 25mm flanged Ocean hatches without trim.
- For further information see page 144.



Ocean Hatch Dimensions

